

**AMENDMENTS TO THE SPECIFICATION**

Please replace the third full paragraph bridging pages 11 and 12 of the specification with the following:

Here, each of the bundles of slot-housed portions 32a of the first star-shaped winding unit 32A is set in a press forming machine (not shown). At this time, as shown in Figure 4, each of the bundles of slot-housed portions 32a is stacked in a single column between a pair of pushers (pressing plates) 40 and flat pressing plates 41 are interposed between each of the slot-housed portions 32a. Then, a predetermined pressing force F is applied to the pair of pushers 40 to shape each of the slot-housed portions 32a having a circular cross section into slot-housed portions 32a' having a racetrack-shaped cross section, then the first star-shaped winding unit 32A is the first and second star-shaped winding units 32A and 32B are removed from the press forming machine. Moreover, in Figure 4, only one pair of pushers 40 is shown, but there are 12 pairs of pushers 40 and the slot-housed portions 32a of the first star-shaped winding unit 32A are all deformed into slot-housed portions 32a' having a racetrack-shaped cross section in a single cross section flattening process. Next, each of the bundles of slot-housed portions 32a of the second star-shaped winding unit 32B is set in the press forming machine, and the slot-housed portions 32a of the second star-shaped winding unit 32B are similarly deformed into slot-housed portions 32a' having a racetrack-shaped cross section in a single cross section flattening process.